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RBD29905-9
Job Sheet 184451



Part No: RBD29905-9

Job Qty: 28

DAG
21
9-89

Part Name: Pulley



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 18.03.08 New DWG update.
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-4		JB 18-12-12
110	CNC Lathe	10 pcs	11/16/18	11/16/18	0.00	2.50	MORI SL-154		JB 18-12-17
120	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC2		JB 18-12-17
130	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC8		JA 18-12-20
140	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
150	Outsource	10 pcs	11/16/18	11/16/18			ATG001-VG	11 10	
160	Packaging	10 pcs	11/16/18	11/16/18	0.00	0.00	Packaging2	11	
170	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC6	11	
180	Packaging	10 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		
190	QC21-SA	10 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FOLIOFB664 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 150 - Issue P/O to ATG - PO _____ ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water
sealant - Certificate of Conformity is required

IT IS ACCEPTABLE TO ONET ANODIZE ON QTY (28) MKE PER 20/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	.3300 ft (.033 ea)	90-Start up Operation	S127980

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	0	50	0

ifications

ld not be found.

Plex 10/10/18 8:55 AM Dart.lajeunesse.marie



Container No: S137499



Part: RBD29905-9

Job No: 184451

Serial No/Batch: S137499

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 12/12/18

WORK ORDER NON-CONFORMANCE / UPDATE

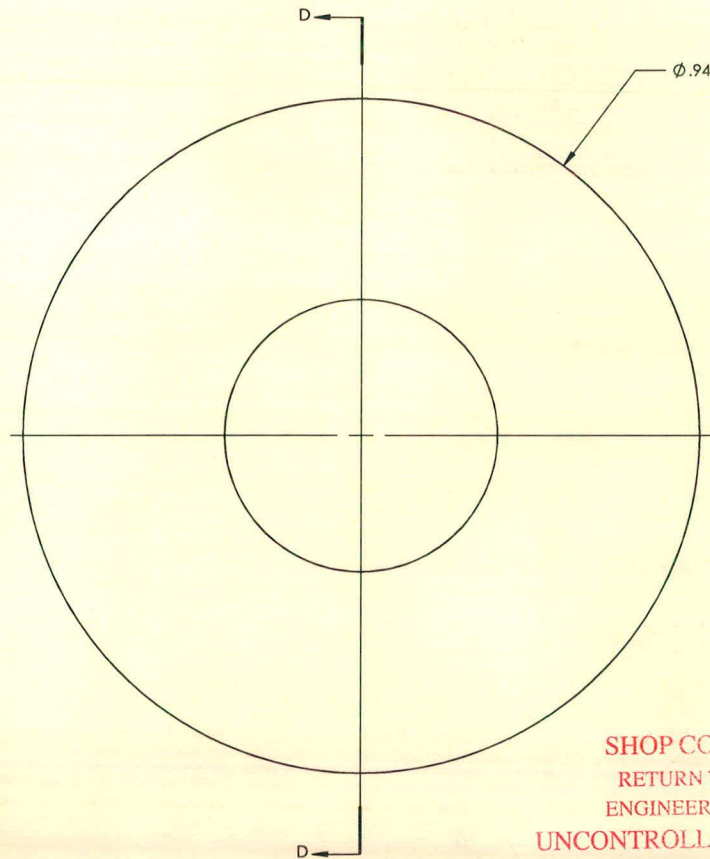
Used: _____ Date: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
									QC / QA Coordinator Approval																
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____																			

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	DIMENSION .25 CHANGED FOR .250, TEMPLATE UPDATED	17-791	18.1.19	VM	ML

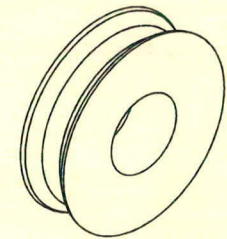
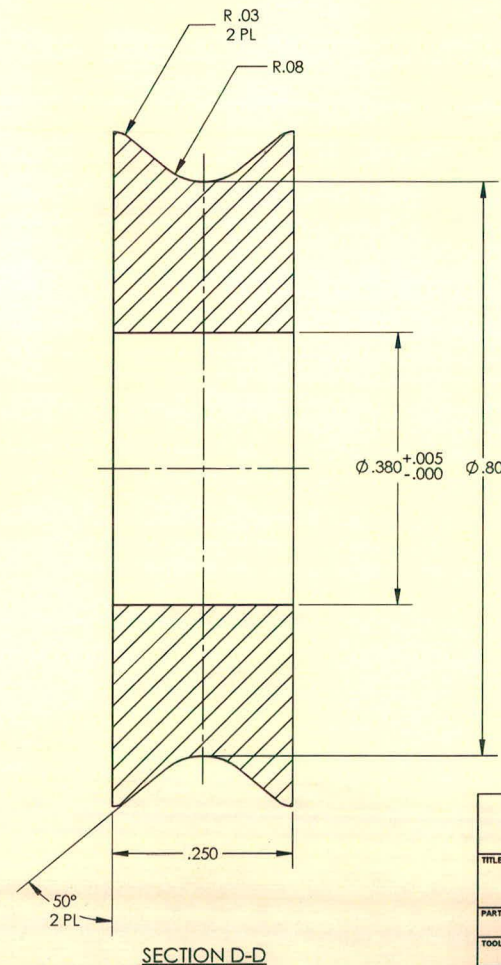


RBD29905-9 PULLEY

- NOTES:**
 1) MATERIAL: 6061-T6
 2) HEAT TREAT: N/A
 3) FINISH: RED ANODIZE
 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 6) IDENTIFICATION: N/A

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 NO. 189457 MWS

WFO



DART AEROSPACE Hawkesbury, Ontario, Canada	
PULLEY	
PART NO.	REV
RBD29905-9	G
TOOL NO. RBD29905	
INITIALS AND DATE	
DESIGNED BY: VM 1/19/2018	TOLERANCES: .XXX ± .005
DRAWN BY: ML 02/05/2018	.XX ± .01
CHECKED BY: ML 02/05/2018	X ± .1
MFG REVIEW BY: RQ 02/05/2018	FRACTIONS ± 1/8
APPROVED BY: ML 02/05/2018	ANGLES ± .5°
SCALE: NTS	
SHEET 8 OF 11	
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